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Materials for bonding window



Special tools required:

- [51 3 220](#)

1 Tools

Type	Type	Order/part number
Electric special cutter	SuperCut FSC 1.6Q	81 43 2 296 987
BMW knife set		81 43 9 428 596
Contains:		
Knife (U-shape)	24 / 36 / 45 mm	
Knife (L shape)	25,4 mm	
Knife (straight with stop roller)	16 to 43 mm (adjustable)	
	14 mm (fixed)	
"Roll Out 2000 "	Wire cutting system	81 62 0 301 768
" Spider "	Cutting system with nylon string	81 43 2 357 248
Wire pull handles		81 43 2 326 501
Cartridge gun		81 49 2 213 059
Pinchweld scraper set		81 62 0 410 436
Siphon		81 64 2 184 377
Single suction cup	Special tool	51 3 220
Universal work table		81 49 0 151 675

Sourcing reference via BMW Parts Service, Aftersales Assistance Portal (ASAP) - Service/Technology - Workshop Equipment (Start BMW) - Shop Workshop Equipment or at www.bmwgroup-wep.com.

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2 Consumables:

Type:	Additional info:	BMW part number:
Small repair kit		83 19 0 444 141
Contains:	Window glass adhesive 300 ml	83 19 0 444 144
	Glass activator	83 19 0 444 142
	Paint activator	83 19 2 154 458
	C nozzle	83 19 2 155 589
	Universal nozzle/spacer buffer/paper towel	
Large repair kit	Like small repair kit, plus 1x window glass adhesive 300 ml	83 19 0 444 145
Cutting wire	Square wire	83 19 2 150 267
Nylon string		81 43 2 344 272
BMW multibase filler		
R2 cleaning agent		83 19 0 417 324
Plastic adhesive tape	yellow	83 19 9 410 979
Sika remover 208	Adhesive remover	83 19 9 407 780
Sika Activator 205	e.g. for rubber frame on windscreen	83 19 0 030 155
Sika bonding base VP 206	e.g. for inspection glass for vehicle identification number	83 19 9 407 777

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Storage of all consumables

Dry at 15°- 25 °C.

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